



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5527-3

Job Sheet 177121



Part No: D5527-3

Job Qty: 10 ea

Part Name: Activating Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Due Date: 5/7/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D5527 REV.B IPP REV:A 17.04.25 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/7/18	0.00	0.00	Purchasing		AT 18/5/18
110	Packaging	10 pcs		5/7/18	0.00	0.00	Packaging2		AT 18/5/18
120	QC	10 pcs		5/7/18	0.00	0.00	QC6		MAY 08 2018
130	Packaging	10 pcs		5/7/18	0.00	0.00	Packaging3-2	ST167	MAY 08 2018
140	QC21-SA	10 Ea		5/7/18	0.00	0.00	QC21		MAY 08 2018

Part Op 100 - Issue P/O: 39433 Purchase part as per Dwg Manufacturer: Curtis Superior Valve Company Manufactuurer
 Descriptions: P/N: CCA-38001 Material release note required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

CL MAY 07 2018 L10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CCA-38001	Activating Tool	10 Ea (1 ea)	100-Purchasing	5069301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	CCA-38001	10	0	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 10:07 AM dart.lavoie.chantal



Container No: **S069306**



Activating Tool

PART NO: D5527 – 3

Serial No/Batch: S069306

Revision:

Operation: Packaging

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

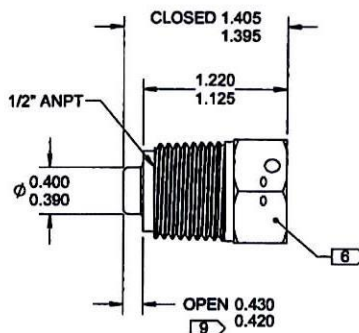
Email: sales@dartaero.com

www.dartaerospace.com

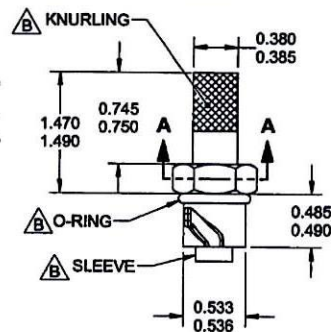
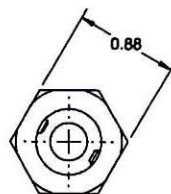
Mfg Date: 05/08/18

Job No: 177121

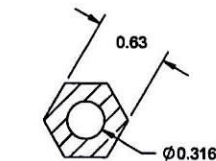
SPECIFICATION CONTROL DRAWING



D5527-1 OIL DRAIN VALVE



D5527-3 ACTIVATING TOOL



**SECTION A-A
SCALE 1:1**

DART PN	DESCRIPTION	MANUFACTURER	MANUFACTURER PN	BODY MATERIAL	WEIGHT	SEAL MATERIAL	SPECIFICATION
D5527-1	OIL DRAIN VALVE	CURTIS SUPERIOR VALVE COMPANY	CCB-38000	6061-T6	0.05	VITON	10
D5527-3	ACTIVATING TOOL	CURTIS SUPERIOR VALVE COMPANY	CCA-38001 (INCLUDED WITH CCB-38000)	6061-T6	0.01	N/A	N/A

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART PN "D5527-1" ON A CLEAR FLAT SURFACE PER QSI 044 6.4
- 7) IDENTIFICATION: IDENTIFY AT NEXT HIGHER ASSEMBLY
- 8) WEIGHT: SEE TABLE
- 9) TEST PROPER FUNCTION OF THE VALVE WITH THE ACTIVATING TOOL
- 10) MEETS THE MECHANICAL REQUIREMENTS OF TSO-C76

RELEASED
2017-09-19
ECN 17-613

APPROVED

B	UPDATE IMAGE OF D5527-3 ACTIVATING TOOL	WK	17.09.14
A	NEW ISSUE	WK	17.04.12
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D5527	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN VALVE & TOOL	NTS
DATE	17.09.14	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039433**

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039433
PO Date: 3/27/18
Due Date: 3/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

REVISED

E-MAILED

MAR 28 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: please ship fed ex overnight
acct: 151793240.

Items

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	AN4-13A	AN4-13A	Bolt	Firmed	3/29/18	300 Ea	0 Ea	300 Ea	\$0.18/Ea	\$54.00
2	AN4-17A	AN4-17A	Bolt	Firmed	3/29/18	100 Ea	0 Ea	100 Ea	\$0.2396/Ea	\$23.96
3	AN4-45A		Bolt	Firmed	3/29/18	20 Ea	0 Ea	20 Ea	\$1.63/Ea	\$32.60
4	AN525-10R24		Screw receive ea	Firmed	3/29/18	100 pcs	0 pcs	100 pcs	\$0.2071/pcs	\$20.71
5	AN6-36A	AN6-36A	Bolt	Firmed	3/29/18	50 Ea	0 Ea	50 Ea	\$1.11/Ea	\$55.50
6	600.0990		Magnabond 6398 Part A Size 112 ml	Firmed	3/29/18	10 Ea	0 Ea	10 Ea	\$33.22/Ea	\$332.20
			MAGNOBOND, 6398, PART A (4OZ JAR)							
Line Item Note 51.51% shelf life 188 days, exp: oct 1,2018										
7	600.0991		Magnabond 6398 Part B Size 112 ml	Firmed	3/29/18	10 Ea	0 Ea	10 Ea	\$33.22/Ea	\$332.20
			MAGNOBOND, 6398, PART B (4OZ JAR)							
8	600.1012		Sealant PR1425B2 (#654 sem)	Firmed	3/29/18	10 pcs	0 pcs	10 pcs	\$63.86/pcs	\$638.60
Line Item Note 90.88 % shelf life 249 days, exp: dec 1,2018										
9	MS21042L4		Nut	Firmed	3/29/18	1,000 Ea	0 Ea	1,000 Ea	\$0.17/Ea	\$170.00

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Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
10	MS21043-4	MS21043-4	Nut	Firmed	3/29/18	300 Ea	0 Ea	300 Ea	\$0.42/Ea	\$126.00
11	MS21071L3		Anchor Nut	Firmed	3/29/18	50 pcs	0 pcs	50 pcs	\$0.31/pcs	\$15.50
12	MS21919WCH4		Clamp	Firmed	3/29/18	20 Ea	0 Ea	20 Ea	\$0.70/Ea	\$14.00
13	MS21919WCH16		Clamp receive ea	Firmed	3/29/18	20 Ea	0 Ea	20 Ea	\$1.03/Ea	\$20.60
14	CCA-38001		Activating Tool	Firmed	4/11/18	10 Ea	0 Ea	10 Ea	\$16.97/Ea	\$169.70
15	MS29512-06	MS29512-06	O-Ring	Firmed	3/29/18	20 pcs	0 pcs	20 pcs	\$0.13/pcs	\$2.60
16	NAS1149C0532R		Washer	Firmed	3/29/18	200 Ea	0 Ea	200 Ea	\$0.0305/Ea	\$6.10
17	NAS1149C0932R		Washer	Firmed	3/29/18	200 Ea	0 Ea	200 Ea	\$0.1421/Ea	\$28.42
18	NAS1149D0463J	NAS1149D0463J	Washer	Firmed	3/29/18	3,000 Ea	0 Ea	3,000 Ea	\$0.0289/Ea	\$86.70
19	AN3C5A		Bolt	Firmed	3/29/18	1,800 Ea	0 Ea	1,800 Ea	\$0.29/Ea	\$522.00
Grand Total:									\$2,651.39	

DAS
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9-89

AT 18/03

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/28/18 7:45 AM dart.lavoie.chantal



PACKING LIST



DELIVERY NUMBER: 8005808478

ROUTE: US FedEx International Priority

PAGE:1 of 1

DATE:01MAY18

TIME:13:22:07

EMP:00000000

ORD TYP: ZOR 169

CURRENCY:USD

TERMS:Net 30

CUSTOMER PO:PO039433
ORDER NUMBER:1003940669
ORDER DATE:27MAR18

B 10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
O

S 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
O

S 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P 2750 REGENT BLVD
F DFW AIRPORT TX 75261
R USA
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	21	CCA38001 TOOL: ACTIVATOR,VALVE,DRAIN,AL BATCH 7364844969 Exp Date :29SEP32 Customer Material No: CCA38001	10	10	0	EA	16.97	169.70

10

DAS
11
9-89

MAY 08 2018

This is not an Invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease, or use of these goods.
Diversion contrary to U.S. Law is prohibited.

CERTIFICATE OF CONFORMANCE

It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

01MAY18
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL
RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.

CUSTOMER COPY

CURTIS SUPERIOR VALVE CO.2330 S. AIRPORT BLVD STE 1
CHANDLER, AZ 85286

Packing

Date	4/4/2018	Invoice #	21371
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Bill ToAVIALL
ATTN: ACCOUNTS PAYABLE
PO BOX 619048
DALLAS, TX. 75261-9048**Ship To**AVIALL
2750 REGENT BLVD.
DFW AIRPORT, TX. 75261

P.O. No.	Ship Date	Ship Via	FOB
45874176	4/4/2018	FED. EX	CHANDLER, AZ

Qty	Item	Description
10	CCA-38001	ACTIVATION TOOL, CCA-38001 (USE ON CCB-38000 VALVE) (MAN DATE 9/29/17 BATCH 317) EXP DATE 9/29/32  MAY 08 2018  ITEM CCA38001 = 21  BATCH 7364844969 BBALDWIN 04/28/18

*******CERTIFICATE OF CONFORMANCE*******

This will certify that these parts have been fabricated and/or processed in accordance with material specifications and/or processes shown on the applicable CURTIS SUPERIOR VALVE CO., INC. drawings and specifications. Approved for Aviation Grade Fuels, Oils, and Hydraulic Fluids.

G.E. Hughes, General Manager